Rheodyne Part Numbers
Models 7725/7725i, 9725/9725i, 3725-038/3725i-038, and 3725/3725i
Sample Injection Valves

7725/7725i

- Handle Assembly 7725-009
- Handle Set Screws (2)
- Needle Guide 7125-008
- Shaft Assembly 8125-035
- Pressure Adjusting Screw
- Body
- Thrust Bearing 7125-042
- Spring Washers (4)
- Body Locating Pin
- Position Sensing Switch 9010-018
- 60° Stop Ring
- Needle Port Tube Assembly 7125-132
- Bearing Ring 7010-006
- Isolation Seal 7010-015
- Rotor Seal 7125-047
- Stator Ring
- Stator Face Assembly 7725-026
- Stator 7725-010
- Stator Screws (3)

RheBuild® Kit (P/N 7725-999)

- Parts common to all valves
- ° Handle assembly includes knob, handle, set screws
- * Shaft Assembly includes shaft, rotor pin, seal pins

9725/9725i

- Handle Assembly 7725-009
- Handle Set Screws (2)
- Needle Guide 7125-008
- Shaft Assembly 8125-035
- Pressure Adjusting Screw
- Body
- Thrust Bearing 7125-042
- Spring Washers (4)
- Body Locating Pin
- Position Sensing Switch 9010-018
- 60° Stop Ring
- Needle Port Tube Assembly 9125-123
- Bearing Ring 7010-006
- Isolation Seal 7010-015
- Rotor Seal 9125-082
- Stator Ring
- Stator Face Assembly 7725-026
- Stator 9125-043
- Stator Support Ring 9125-094
- (P/N includes Stator Ring)
- Stator Screws (3)

RheBuild Kit (P/N 9725-999)

- Parts common to all valves
- ° Handle assembly includes knob, handle, set screws
- * Shaft Assembly includes shaft, rotor pin, seal pins

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Rheodyne Part Numbers
Models 7725/7725i, 9725/9725i, 3725-038/3725i-038, and 3725/3725i
Sample Injection Valves

3725/3725i/3725-038/3725i-038

- Locking Pin
- Handle Assembly
- Needle Guide
- Stator Screws (3)
- Needle Port Plug
- Shaft Assembly
- Pressure Adjusting Screw
- Body
- Thrust Bearing 7125-042
- Spring Washers (4)
- Body Locating Pin
- Position Sensing Switch 9010-018 • (3725i and 3725i-038 only)
- 60° Stop Ring
- Needle Port Tube
- Tube Spring
- Bearing Ring 7010-006 •
- Isolation Seal 7010-015 •
- Rotor Seal 3725-018

- Stator Ring
- Stator Face Assembly 3725-039
- Stator 3725-006 (3725 and 3725i) 3725-085 (3725-038 and 3725i-038)

RheBuild® Kit (P/N 3725-999)

- Parts common to all valves
  * Handle assembly includes knob, handle, set screws
  * Shaft Assembly includes shaft, rotor pin, seal pins